

SURFACE MOUNTED CERAMIC MULTILAYER CAPACITORS

- Six standard sizes
- High capacitance per unit volume
- Supplied in boxes or in tape on reel



QUICK REFERENCE DATA

Capacitance range

class 1, NPO dielectric	0,47 to 10 000 pF (E12-series)*
N220 dielectric	4,7 to 820 pF (E12-series)*
N750 dielectric	6,8 to 1200 pF (E12-series)*
class 2, X7R dielectric	180 pF to 1 μ F (E12-series)
Y5V dielectric	2200 to 100 000 pF (E6-series)**

Rated voltage U_R (d.c.)

63 V (IEC)

Tolerance on capacitance

NPO, N220, N750 dielectrics	$\pm 10\%$, $\pm 5\%$; below 10 pF: $\pm 0,5$ or $\pm 0,25$ pF
X7R dielectric	$\pm 20\%$, $\pm 10\%$
Y5V dielectric	-20 to +80%, $\pm 20\%$

Sectional specification

IEC 384-10, 40 (secretariat) 544

Climatic category (IEC 68)

NPO, N220, N750 dielectrics	55/125/56
X7R dielectric	55/125/56
Y5V dielectric	25/085/56

Resistance to soldering heat

260 °C, 10 s

APPLICATION

These capacitors with high capacitance per unit volume are for surface mounted assembly. Their dimensions, performance, and reliability make them very attractive for a wide range of applications, specially where high package density is required.

Typical application areas are e.g. radio, television, cameras, pocket calculators, telecommunication and military equipment.

The taped versions are especially suitable for automatic placement.

* Below 10 pF other values on request.

** Values up to 1 μ F under development.

CERAMIC MULTILAYER CAPACITORS

DESCRIPTION

The capacitors consist of a rectangular block of ceramic dielectric in which a number of interleaved precious-metal electrodes yield a high capacitance per unit volume. They are AgPd (35/65) metallized or NiSn metallized at the terminations (see Fig. 1).

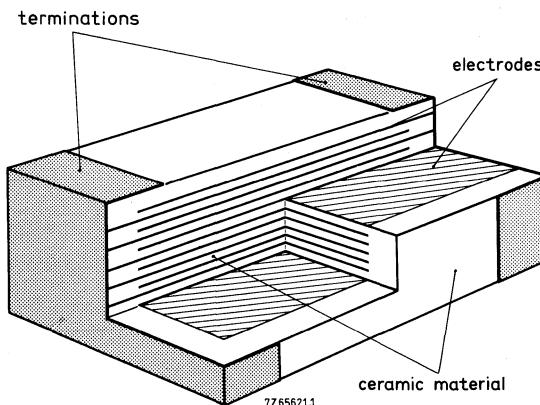


Fig. 1.

MECHANICAL DATA

Outlines

Dimensions in mm

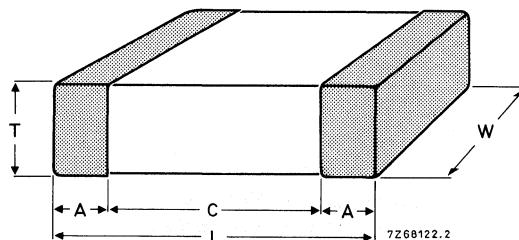


Fig. 2.

Table 1

size	L	W	T		A	C
			min.	max.	min.	max.
0805	$2,0 \pm 0,15$	$1,25 \pm 0,15$	0,51*	1,27*	0,25	0,75
1206	$3,2 \pm 0,15$	$1,6 \pm 0,15$	0,51*	1,60*	0,25	0,75
1210	$3,2 \pm 0,2$	$2,5 \pm 0,2$	0,51	1,90	0,3	1,0
1808	$4,5 \pm 0,2$	$2,0 \pm 0,2$	0,51	1,90	0,3	1,0
1812	$4,5 \pm 0,2$	$3,2 \pm 0,2$	0,51	1,90	0,3	1,0
2220	$5,7 \pm 0,2$	$5,0 \pm 0,2$	0,51	1,90	0,3	1,0

* See also Table 2.

Surface mounted ceramic multilayer capacitors

Table 2 Capacitor thickness for sizes 0805, 1206 and 1210

C pF	SIZE 0805					SIZE 1206					SIZE 1210	
	NPO	N220	N750	X7R	Y5V	NPO	N220	N750	X7R	Y5V	NPO	X7R
0,47												
0,56												
0,68												
0,82												
1,0												
1,2												
1,5												
1,8												
2,2												
2,7												
3,3												
3,9												
4,7												
5,6												
6,8												
8,2												
10												
12												
15												
18												
22												
27												
33												
39												
47												
56												
68												
82												
100												
120												
150												
180												
220												
270												
330												
390												
470												
560												
680												
820												
1000												
1200												
1500												
1800												
2200												
2700												
3300												
3900												
4700												
5600												
6800												
8200												
10000												
12000												
15000												
18000												
22000												
27000												
33000												
39000												
47000												
56000												
68000												
82000												
100000												
120000												
150000												
180000												
220000												

0,51 to 0,70 mm

0,8 to 1,0 mm

0,51 to 1,0 mm

1,0 to 1,27 mm

1,0 to 1,6 mm

1,0 to 1,9 mm

7Z90924.3

CERAMIC MULTILAYER CAPACITORS

ELECTRICAL DATA

Unless otherwise specified all electrical values apply at an ambient temperature of 20 ± 1 °C, an atmospheric pressure of 86 to 106 kPa and a relative humidity of 63 to 67%.

Class 1

	NPO	N220	N750
Capacitance range (E12-series)*	0,47 to 10 000 pF	4,7 to 820 pF	6,8 to 1200 pF
Tolerance on capacitance			
→ $C \geq 10$ pF	$\pm 10\%, \pm 5\%^{**}$		
$5 \text{ pF} \leq C < 10 \text{ pF}$	$\pm 0,5 \text{ pF}$		
$C < 5 \text{ pF}$	$\pm 0,25 \text{ pF}$		
→ Rated voltage U_R (d.c.)	63 V (IEC)		
Test voltage (d.c.) for 1 min	$2,5 \times U_R$		
Tan δ, measured at 1,0 V, 1 MHz, $C \leq 30$ pF	$10 \left(\frac{10}{C} + 0,7 \right) \times 10^{-4}$, max. 27×10^{-4}		
1 MHz, $30 \text{ pF} \leq C \leq 1000 \text{ pF}$	$\leq 10 \times 10^{-4}$		
1 kHz, $C > 1000 \text{ pF}$	$\leq 10 \times 10^{-4}$		
Insulation resistance	$> 100\,000 \text{ M}\Omega$		
Climatic category (IEC 68)	55/125/56		
	NPO	N220	N750
Temperature coefficient			
$0,47 \text{ pF} \leq C < 5 \text{ pF}$	$(0 \pm 150) \times 10^{-6}/\text{K}$	$(-220 \pm 60) \times 10^{-6}/\text{K}$	
$5 \text{ pF} \leq C < 10 \text{ pF}$	$(0 \pm 150) \times 10^{-6}/\text{K}$	$(-220 \pm 60) \times 10^{-6}/\text{K}$	$(-750 \pm 250) \times 10^{-6}/\text{K}$
$C \geq 10 \text{ pF}$	$(0 \pm 30) \times 10^{-6}/\text{K}$	$(-220 \pm 60) \times 10^{-6}/\text{K}$	$(-750 \pm 250) \times 10^{-6}/\text{K}$
→ Terminations	AgPd or NiSn metallized ▲		

* Measured at 1,0 V, 1 MHz for $C \leq 1000 \text{ pF}$, and at 1,0 V, 1 kHz for $C > 1000 \text{ pF}$, by a four-gauge method.

** $\pm 2\%$ to special order.

▲ For NPO and N220 NiSn metallized terminations are available in the course of 1987.

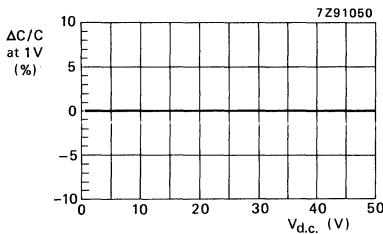


Fig. 3 Typical capacitance change with respect to the capacitance at 1 V as a function of d.c. voltage, for NPO dielectric.

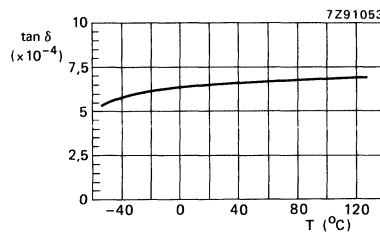


Fig. 4 Typical $\tan \delta$ as a function of temperature for NPO dielectric.

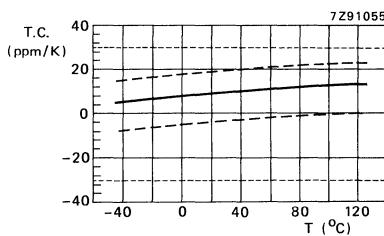


Fig. 5 Typical temperature coefficient as a function of temperature, for NPO dielectric. The dashed curves indicate sample limits, dotted lines indicate requirement levels.

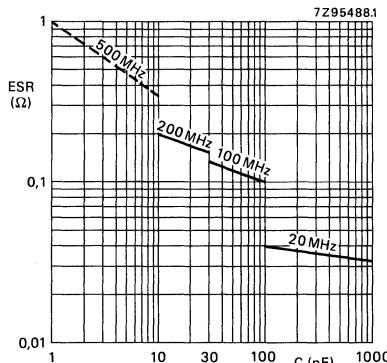


Fig. 6 Typical ESR at high frequencies as a function of capacitance, for NPO dielectric, size 0805 (measuring equipment HP4191A).

CERAMIC MULTILAYER CAPACITORS

Table 3 Selection chart for class 1 capacitors with AgPd and NiSn metallized terminations.
 Note: For NPO and N220 NiSn metallized terminations are available in the course of 1987.

C pF	DIELECTRIC									
	NPO						N220		N750	
	0805	1206	1210	1808	1812	2220	0805	1206	0805	1206
0,47										
0,56										
0,68										
0,82										
1,0										
1,2										
1,5										
1,8										
2,2										
2,7										
3,3										
3,9										
4,7										
5,6										
6,8										
8,2										
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390										
470										
560										
680										
820										
1000										
1200										
1500										
1800										
2200										
2700										
3300										
3900										
4700										
5600										
6800										
8200										
10000										

 available in bulk and
in 8 mm tape on reel

 available in bulk

7Z90923.2

Class 2, X7R dielectric

Capacitance range (E12-series)*	180 pF to 1 μ F	←
Tolerance on capacitance, at age of 1000 h	$\pm 20\%$, $\pm 10\%^{**}$	←
Rated voltage U_R (d.c.)	63 V (IEC)	←
Test voltage (d.c.) for 1 min	$2,5 \times U_R$	
Tan δ , measured at 1 kHz, 1,0 V	$\leq 2,5\%$	
Insulation resistance		
$C \leq 10\,000$ pF	$> 100\,000$ M Ω	
$C > 10\,000$ pF	$R_{ins} \times C > 1000$ s	
Climatic category (IEC 68)	55/125/56	
Maximum capacitance variation as a function of temperature	$\pm 15\%$, see Fig. 9	
Ageing	typ. 1% per time decade	
Terminations	AgPd or NiSn metallized	←

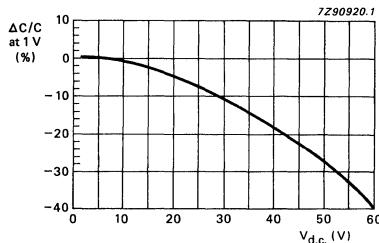


Fig. 7 Typical capacitance change with respect to the capacitance at 1 V as a function of d.c. voltage, for X7R dielectric.

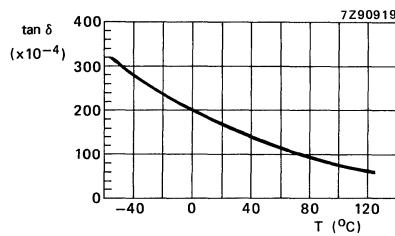


Fig. 8 Typical tan δ as a function of temperature, for X7R dielectric.

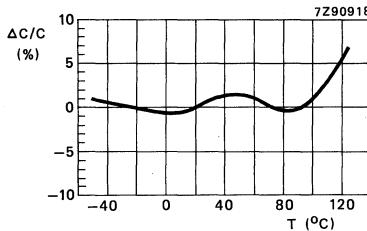


Fig. 9 Typical capacitance change as a function of temperature, for X7R dielectric.

* Measured at 1,0 V, 1 kHz, by a four-gauge method.

** $\pm 2\%$ to special order.

CERAMIC MULTILAYER CAPACITORS

→ **Table 4** Selection chart for class 2 capacitors, X7R dielectric, with AgPd and NiSn metallized terminations.

C pF	DIELECTRIC X7R					
	0805	1206	1210	1808	1812	2220
180	■					
220	■					
270	■					
330	■					
390	■					
470	■					
560	■					
680		■				
820		■	■			
1000		■	■	■		
1200		■	■	■	■	
1500		■	■	■	■	
1800		■	■	■	■	
2200		■	■	■	■	■
2700		■	■	■	■	■
3300		■	■	■	■	■
3900		■	■	■	■	■
4700		■	■	■	■	■
5600		■	■	■	■	■
6800		■	■	■	■	■
8200		■	■	■	■	■
10000		■	■	■	■	■
12000		■	■	■	■	■
15000		■	■	■	■	■
18000		■	■	■	■	■
22000		■	■	■	■	■
27000		■	■	■	■	■
33000		■	■	■	■	■
39000		■	■	■	■	■
47000		■	■	■	■	■
56000		■	■	■	■	■
68000		■	■	■	■	■
82000		■	■	■	■	■
100000		■	■	■	■	■
120000		■	■	■	■	■
150000		■	■	■	■	■
180000		■	■	■	■	■
220000		■	■	■	■	■
270000		■	■	■	■	■
330000		■	■	■	■	■
390000		■	■	■	■	■
470000		■	■	■	■	■
560000		■	■	■	■	■
680000		■	■	■	■	■
820000		■	■	■	■	■
1000000		■	■	■	■	■

■ available in bulk and
in 8 mm tape on reel

■ available in bulk

7290922.3

Class 2, Y5V dielectric

Capacitance range (E6-series)*

Tolerance on capacitance at age of 1000 h

Rated voltage U_R (d.c.)

Test voltage (d.c.) for 1 min

Tan δ , measured at 1 kHz, 1,0 V

Insulation resistance

 $C \leq 25\ 000\ pF$ $C > 25\ 000\ pF$

Climatic category (IEC 68)

Maximum capacitance variation with respect

to C at 20 °C (IEC)to C at 25 °C (EIA)

Ageing

Terminations

2200 to 100 000 pF
(values up to 1 μF under development)-20 to +80% and $\pm 20\%$

63 V (IEC)

2,5 $\times U_R$ $\leq 2,5\%$ $> 4000\ M\Omega$ $R_{ins} \times C > 100\ s$

25/085/56

+ 30 to -80%, see Fig. 12

+ 22 to -82%

typ. 5% per time decade

AgPd or NiSn metallized

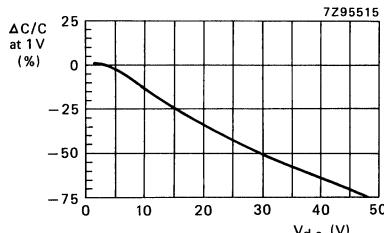


Fig. 10 Typical capacitance change with respect to the capacitance at 1 V as a function of d.c. voltage, for Y5V dielectric.

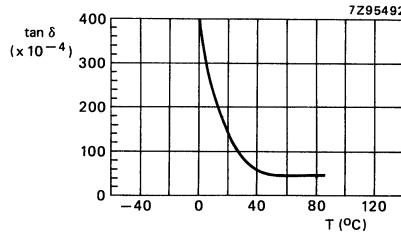


Fig. 11 Typical tan δ as a function of temperature, for Y5V dielectric.

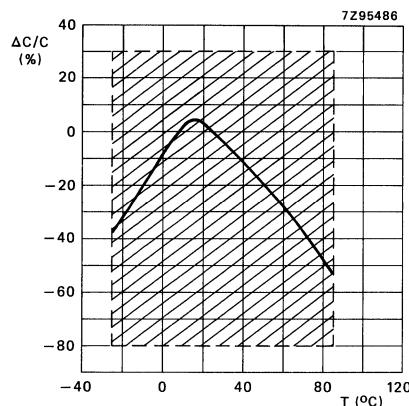


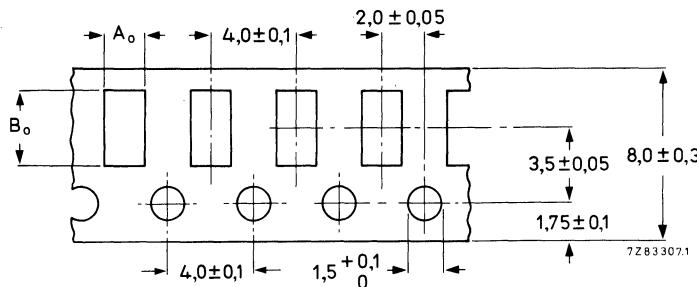
Fig. 12 Typical capacitance change as a function of temperature, for Y5V dielectric (hatched area according to IEC 384-10).

* Measured at 1,0 V, 1 kHz, by a four-gauge method.

PACKING

The capacitors are supplied in bulk in cardboard boxes of 1000; the sizes 0805, 1206 and 1210 are also supplied in tape (cardboard or blister) on reels of 4000.

Capacitors with sizes 0805 and 1206 (with the smaller tolerance) are also available in bulkpacking of 100; see Appendix II.

Cardboard tape

dimensions	size	
	0805	1206
A _o	1,5 + ^{0,2} ₀	1,85 + ^{0,2} ₀
B _o	2,25 + ^{0,2} ₀	3,45 + ^{0,2} ₀

Fig. 13 Dimensions of carrier tape (mm).
Cumulative pitch error 0,2 mm over 10 pitches.

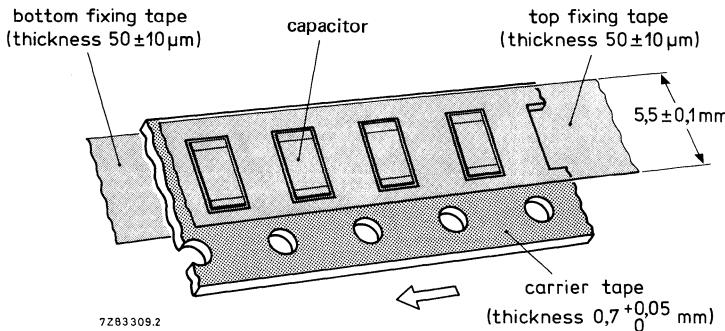
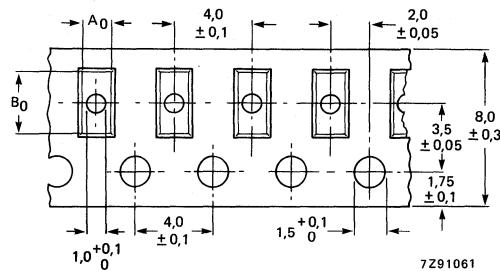


Fig. 14 Carboard tape.

CERAMIC MULTILAYER CAPACITORS

Blister tape



dimension	size	
	0805	1206
A ₀	1,55 ± 0,1	1,85 ± 0,1
B ₀	2,3 ± 0,1	3,55 ± 0,1

Fig. 15 Dimensions of carrier tape.
Cumulative pitch error 0,2 mm over 10 pitches.

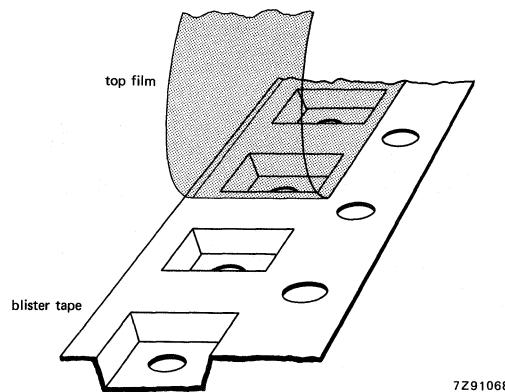


Fig. 16 Blister tape.

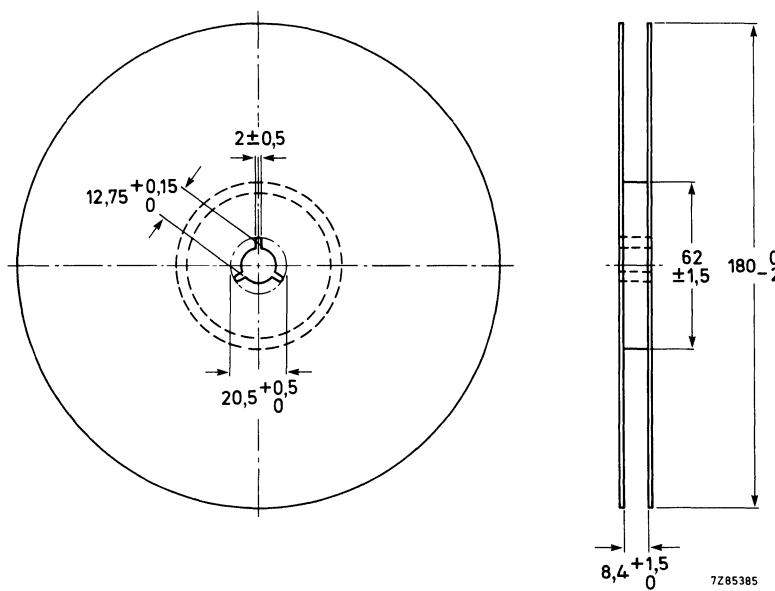


Fig. 17 Reel.

At least 40 positions at the beginning and 75 at the end of the tape are not used. The tape has a 230 mm leader.

SOLDER CONDITIONS

Limiting conditions

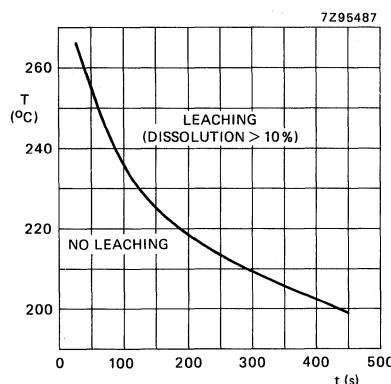
235 °C, min. 2 s, max. 100 s }
260 °C, max. 30 s } see Fig. 18

Typical solder conditions

see Figs 19, 20 and 21

(The use of weakly Cl-activated flux is advised). ←

CERAMIC MULTILAYER CAPACITORS



→ Fig. 18 Resistance to leaching of AgPd metallized terminations (in static solder bath) at various temperatures. For NiSn metallized terminations the leaching resistance is 10 x better than shown in the graph.

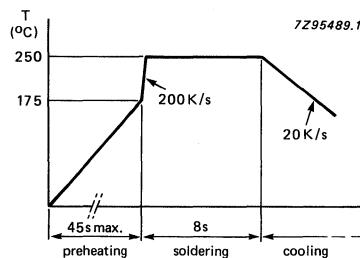


Fig. 19 Reflow soldering.

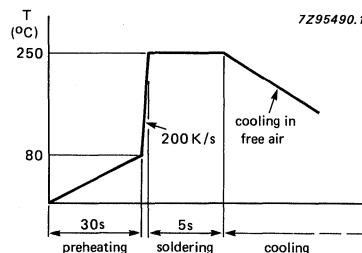


Fig. 20 Wave soldering.
The capacitors may be soldered twice according to this method if necessary.

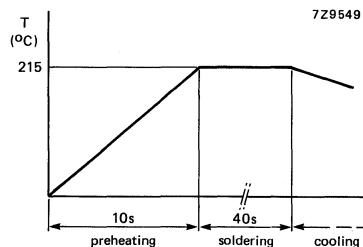


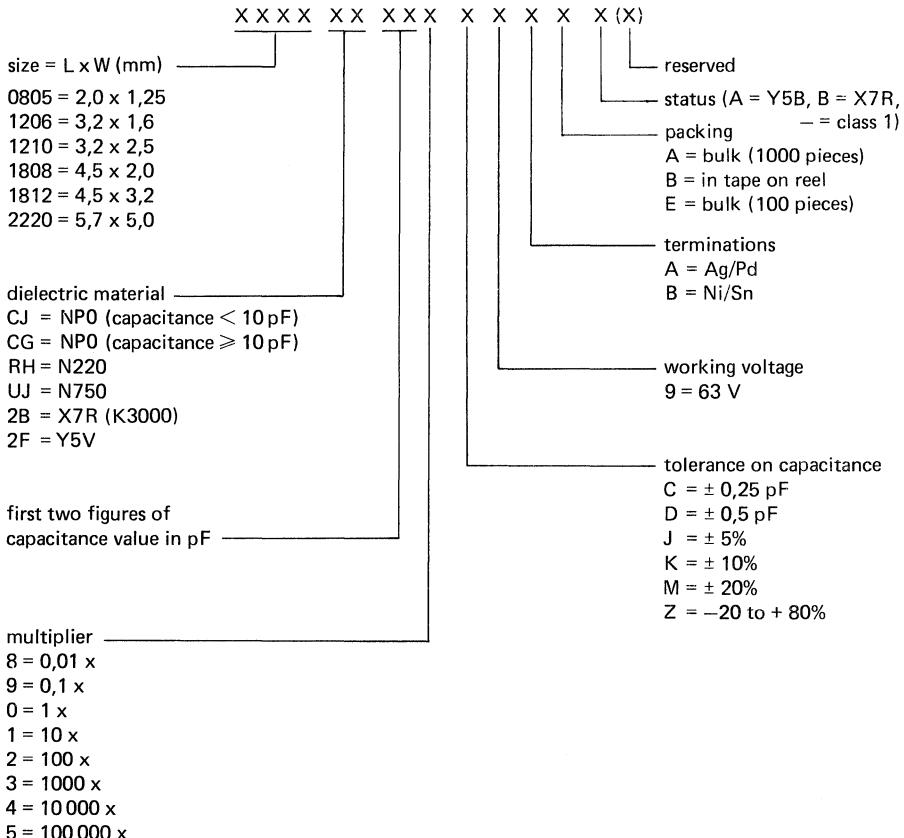
Fig. 21 Vapour phase soldering.

Surface mounted ceramic multilayer capacitors

HOW TO ORDER

One can order the capacitors by quoting the 15-digit ordering code, which can be constructed as shown below*.

Check for availability with Tables 3, 4 and 5, and with section PACKING.



Example

8000 capacitors, 150 pF, $\pm 5\%$, NPO dielectric, size 1206, in tape, should be ordered as:

8000 x 1206CG151J9AP - .

* If required the 12 NC-catalogue number can be found in Appendices I and II.

CONVERSION LIST
type number to 12NC-catalogue number
for 1000-piece bulk
and 4000-piece tape packing

Examples: A 63 V ceramic multilayer capacitor of $12 \text{ pF} \pm 10\%$, NPO, size 0805, with Ag/Pd terminations, supplied in tape, has the type number 0805CG120K9AB- and the 12NC-catalogue number 2222 861 13129, see next page.

A 63 V ceramic multilayer capacitor of $820 \text{ pF} \pm 20\%$, X7R, size 1206, with Ni/Sn terminations, supplied in bulk, has the type number 12062B821M9BAB, and the 12NC-catalogue number 2222 581 06713.

Conversion list

N750
size 1206

				D = ± 0,5 pF	J = ± 5%	K = ± 10%	63 V	A = Ag/Pd B = Ni/Sn	A = bulk B = in tape on reel	12NC-catalogue number		
cap. (pF)	1206	N750	C(pF)									
6,8	1206	UJ	689	D			9 [A] [B]	[A'] [B]		2222 [591] [581]	[0] [1]	4099
8,2	1206	UJ	829	D			9 [A] [B]	[A'] [B]		2222 [591] [581]	[0] [1]	4102
tolerance ± 5%												
10	1206	UJ	100	J			9 [A] [B]	[A'] [B]		2222 [591] [581]	[0] [1]	4104
12			120									4106
15			150									4108
18			180									4111
22			220									4113
27			270									4115
33			330									4117
39			390									4119
47			470									4122
56			560									4124
68			680									4126
82			820									4128
100			101									4131
120			121									4133
150			151									4135
180			181									4137
220			221									4139
270			271									4142
330			331									4144
390			391									4146
470			471									4148
560			561									4151
680			681									4153
820			821									4155
1000			102									4157
1200	1206	UJ	122	J			9 [A] [B]	[A'] [B]		2222 [591] [581]	[0] [1]	4159
tolerance ± 10%												
10	1206	UJ	100	K			9 [A] [B]	[A'] [B]		2222 [591] [581]	[0] [1]	4238
12			120									4241
15			150									4243
18			180									4245
22			220									4247
27			270									4249
33			330									4252
39			390									4254
47			470									4256
56			560									4258
68			680									4261
82			820									4263
100			101									4265
120			121									4267
150			151									4269
180			181									4272
220			221									4274
270			271									4276
330			331									4278
390			391									4281
470			471									4283
560			561									4285
680			681									4287
820			820									4289
1000			102									4292
1200	1206	UJ	122	K			9 [A] [B]	[A'] [B]		2222 [591] [581]	[0] [1]	4294