

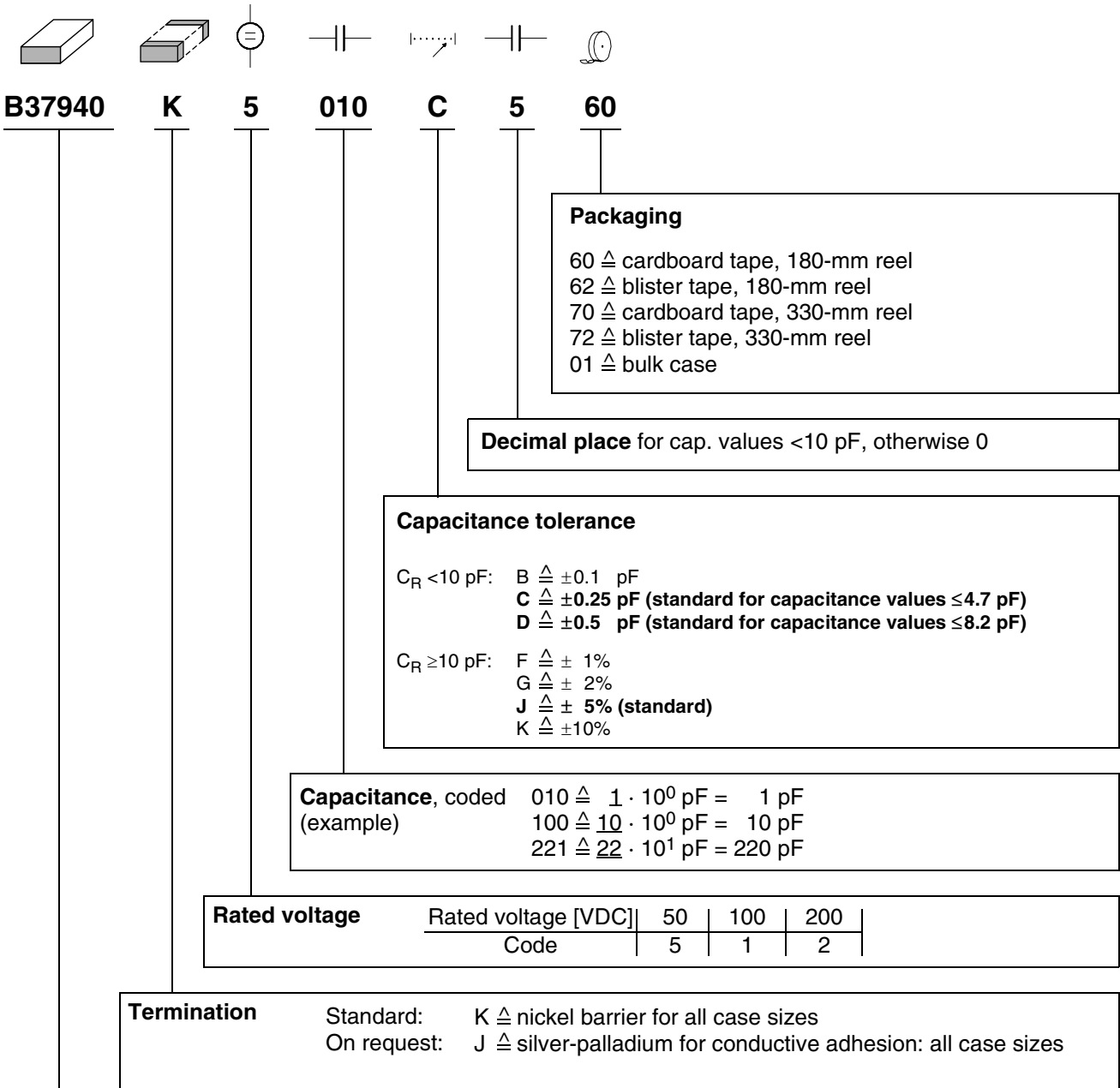


# **Multilayer ceramic capacitors**

Chip capacitors, COG

Date: October 2006

Ordering code system



Type and size	
Chip size (inch / mm)	Temperature characteristic COG
<b>0402</b> / 1005	B37920
<b>0603</b> / 1608	B37930
<b>0805</b> / 2012	B37940
<b>1206</b> / 3216	B37871
<b>1210</b> / 3225	B37949

**Features**

- Good thermal stability
- High insulation resistance
- Low dissipation factor
- Low inductance
- To AEC-Q200


**Applications**

- Resonant circuits
- Filter circuits
- Timing elements
- Coupling and filtering, particularly in RF circuits

**Termination**

- For soldering: Nickel barrier terminations (Ni)
- For conductive adhesion: Silver-palladium terminations (AgPd) on request

**Options**

- Alternative capacitance tolerances available on request

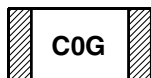
**Delivery mode**

- Cardboard and blister tape (blister tape for chip thickness  $\geq 1.2 \pm 0.1$  mm and case size 1210), 180-mm and 330-mm reel available
- Bulk case for case sizes 0402, 0603 (50 V) and 0805 (50 V) on request

**Electrical data**

Temperature characteristic		COG	
Climatic category (IEC 60068-1)		55/125/56	
Standard		EIA	
Dielectric		Class 1	
Rated voltage	$V_R$	50, 100, 200	VDC
Test voltage	$V_{test}$	$2.5 \cdot V_R/5$ s	VDC
Capacitance range / E series	$C_R$	1 pF ... 10 nF (E6/E12)	
Temperature coefficient		$0 \pm 30 \cdot 10^{-6}/K$	
Dissipation factor (limit value)	$\tan \delta$	$< 1.0 \cdot 10^{-3}$	
Insulation resistance <sup>1)</sup> at + 25 °C	$R_{ins}$	$> 10^5$	MΩ
Insulation resistance <sup>1)</sup> at +125 °C	$R_{ins}$	$> 10^4$	MΩ
Time constant <sup>1)</sup> at + 25 °C	$\tau$	$> 1000$	s
Time constant <sup>1)</sup> at +125 °C	$\tau$	$> 100$	s
Operating temperature range	$T_{op}$	-55 ... +125	°C
Ageing		none	

1) For  $C_R > 10$  nF the time constant  $\tau = C \cdot R_{ins}$  is given.



## Multilayer ceramic capacitors

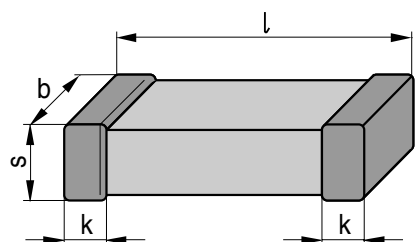
### C0G

#### Capacitance tolerances

	$C_R \leq 4.7 \text{ pF}$			$5.6 \text{ pF} \leq C_R \leq 8.2 \text{ pF}$		
Code letter	B	C (standard)	D	B	C	D (standard)
Tolerance	$\pm 0.1 \text{ pF}$ (on request)	$\pm 0.25 \text{ pF}$	$\pm 0.5 \text{ pF}$	$\pm 0.1 \text{ pF}$ (on request)	$\pm 0.25 \text{ pF}$ (on request)	$\pm 0.5 \text{ pF}$

	$C_R \geq 10 \text{ pF}$			
Code letter	F	G	J (standard)	K
Tolerance	$\pm 1\%$ (on request for 50 V and 100 V; not available for 200 V)	$\pm 2\%$ (on request for 50 V and 100 V; not available for 200 V)	$\pm 5\%$	$\pm 10\%$

#### Dimensional drawing

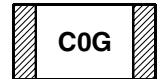


KKE0329-N

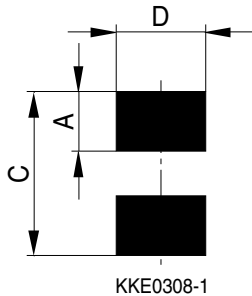
#### Dimensions (mm)

Case size	(inch)	0402	0603	0805	1206	1210
	(mm)	1005	1608	2012	3216	3225
l		$1.0 \pm 0.10$	$1.6 \pm 0.15$	$2.00 \pm 0.20$	$3.20 \pm 0.20$	$3.20 \pm 0.30$
b		$0.5 \pm 0.05$	$0.8 \pm 0.10$	$1.25 \pm 0.15$	$1.60 \pm 0.15$	$2.50 \pm 0.30$
s		$0.5 \pm 0.05$	$0.8 \pm 0.10$	1.30 max.	1.30 max.	1.70 max.
k		0.1 – 0.40	0.1 – 0.40	0.13 – 0.75	0.25 – 0.75	0.25 – 0.75

Tolerances to CECC 32101-801



**Recommended solder pad**



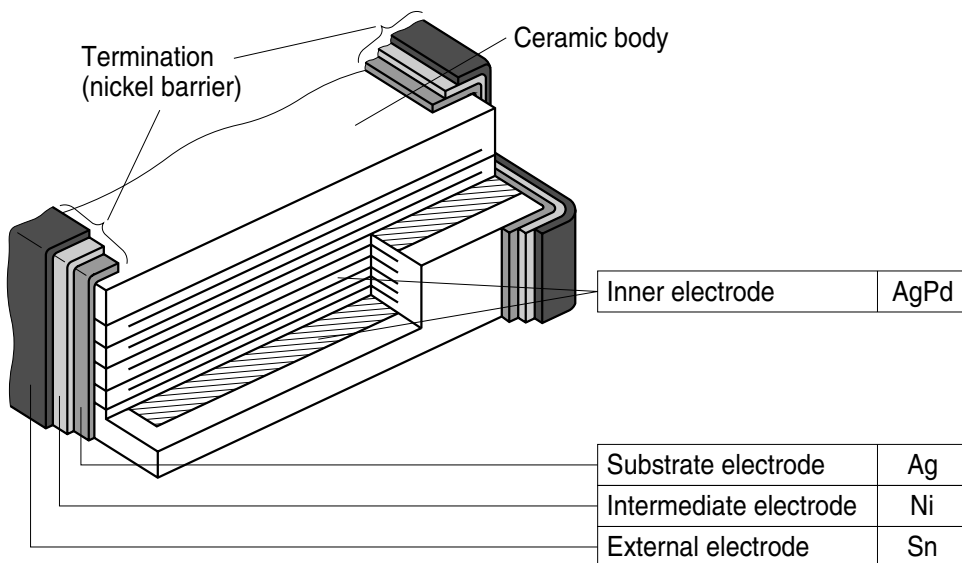
**Recommended dimensions (mm) for reflow soldering**

Case size (inch/mm)	Type	A	C	D
0402/1005	single chip	0.35 ... 0.45	1.0 ... 1.40	0.4 ... 0.6
0603/1608	single chip	0.60 ... 0.70	1.8 ... 2.20	0.6 ... 0.8
0805/2012	single chip	0.60 ... 0.70	2.2 ... 2.60	0.8 ... 1.1
1206/3216	single chip	0.80 ... 0.90	3.8 ... 4.32	1.0 ... 1.4
1210/3225	single chip	1.00 ... 1.20	4.0 ... 4.80	1.8 ... 2.3

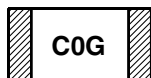
**Recommended dimensions (mm) for wave soldering**

Case size (inch/mm)	Type	A	C	D
0603/1608	single chip	0.8 ... 0.9	2.2 ... 2.8	0.6 ... 0.8
0805/2012	single chip	0.9 ... 1.0	2.8 ... 3.2	0.8 ... 1.1
1206/3216	single chip	1.0 ... 1.1	4.2 ... 4.8	1.0 ... 1.4

**Termination**



KKE0484-W

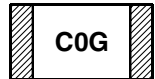


**Multilayer ceramic capacitors**  
**C0G**

**Product range chip capacitors, C0G**

Size <sup>1)</sup> inch mm	<b>0402</b> 1005		<b>0603</b> 1608		<b>0805</b> 2012			<b>1206</b> 3216			<b>1210</b> 3225	
Type	B37920		B37930		B37940			B37871			B37949	
$V_R$ (VDC)	50		50 100		50 100 200			50 100			50 100	
$C_R$	50		50 100		50 100 200			50 100			50 100	
1.0 pF												
1.2 pF												
1.5 pF												
1.8 pF												
2.2 pF												
2.7 pF												
3.3 pF												
3.9 pF												
4.7 pF												
5.6 pF												
6.8 pF												
8.2 pF												
10 pF												
12 pF												
15 pF												
18 pF												
22 pF												
27 pF												
33 pF												
39 pF												
47 pF												
56 pF												
68 pF												
82 pF												

1) l × b (inch) / l × b (mm)



Product range chip capacitors, C0G

Size <sup>1)</sup> inch mm	0402 1005		0603 1608		0805 2012			1206 3216			1210 3225	
Type	B37920		B37930		B37940			B37871			B37949	
$V_R$ (VDC)	50		50 100		50 100 200			50 100			50 100	
$C_R$	50		50 100		50 100 200			50 100			50 100	
100 pF												
120 pF												
150 pF												
180 pF												
220 pF												
270 pF												
330 pF												
390 pF												
470 pF												
560 pF												
680 pF												
820 pF												
1.0 nF												
1.2 nF												
1.5 nF												
1.8 nF												
2.2 nF												
2.7 nF												
3.3 nF												
3.9 nF												
4.7 nF												
5.6 nF												
6.8 nF												
8.2 nF												
10 nF												

1)  $l \times b$  (inch) /  $l \times b$  (mm)

**Ordering codes and packing for C0G, 100 VDC, nickel barrier terminations**
**Case size 1206, 100 VDC**

C <sub>R</sub>	Ordering code <sup>1)</sup>	Chip thickness mm	Cardboard tape,	
			∅ 180-mm reel	∅ 330-mm reel
			** $\triangleq$ 60 pcs/reel	** $\triangleq$ 70 pcs/reel
1.0 pF	B37871K1010C0**	0.8 ±0.1	4000	16000
1.5 pF	B37871K1010C5**	0.8 ±0.1	4000	16000
2.2 pF	B37871K1020C2**	0.8 ±0.1	4000	16000
3.3 pF	B37871K1030C3**	0.8 ±0.1	4000	16000
4.7 pF	B37871K1040C7**	0.8 ±0.1	4000	16000
6.8 pF	B37871K1060D8**	0.8 ±0.1	4000	16000
10 pF	B37871K1100J0**	0.8 ±0.1	4000	16000
15 pF	B37871K1150J0**	0.8 ±0.1	4000	16000
22 pF	B37871K1220J0**	0.8 ±0.1	4000	16000
33 pF	B37871K1330J0**	0.8 ±0.1	4000	16000
47 pF	B37871K1470J0**	0.8 ±0.1	4000	16000
68 pF	B37871K1680J0**	0.8 ±0.1	4000	16000
100 pF	B37871K1101J0**	0.8 ±0.1	4000	16000
150 pF	B37871K1151J0**	0.8 ±0.1	4000	16000
220 pF	B37871K1221J0**	0.8 ±0.1	4000	16000
330 pF	B37871K1331J0**	0.8 ±0.1	4000	16000
470 pF	B37871K1471J0**	0.8 ±0.1	4000	16000
680 pF	B37871K1681J0**	0.8 ±0.1	4000	16000
1.0 nF	B37871K1102J0**	0.8 ±0.1	4000	16000
1.5 nF	B37871K1152J0**	0.8 ±0.1	4000	16000
2.2 nF	B37871K1222J0**	1.2 ±0.1	3000 <sup>2)</sup>	12000 <sup>3)</sup>

1) The table contains the ordering codes for the standard capacitance tolerance.

For other available capacitance tolerances see page 4.

2) Blister tape, 180-mm reel, ordering code \*\*  $\triangleq$  62

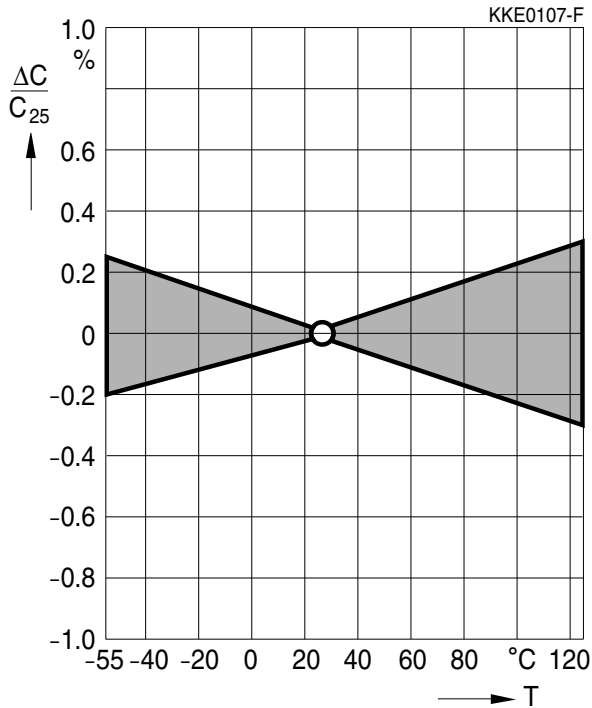
3) Blister tape, 330-mm reel, ordering code \*\*  $\triangleq$  72



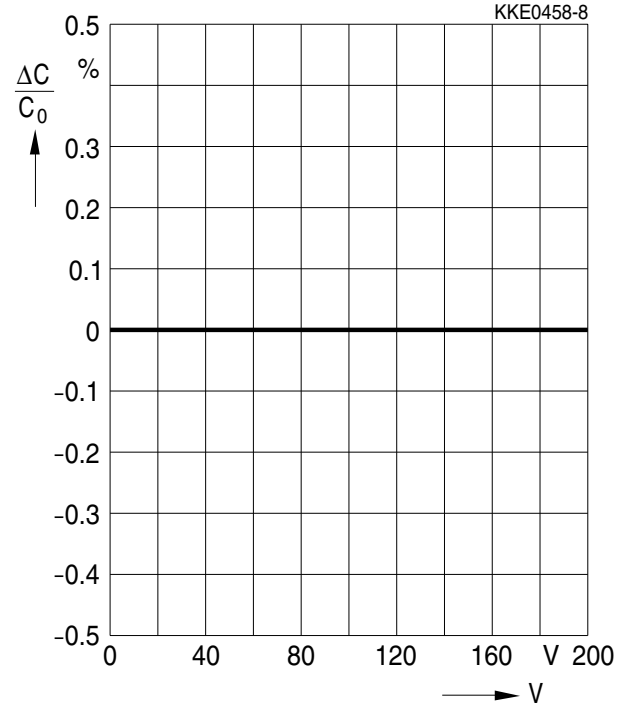


**Typical characteristics<sup>1)</sup>**

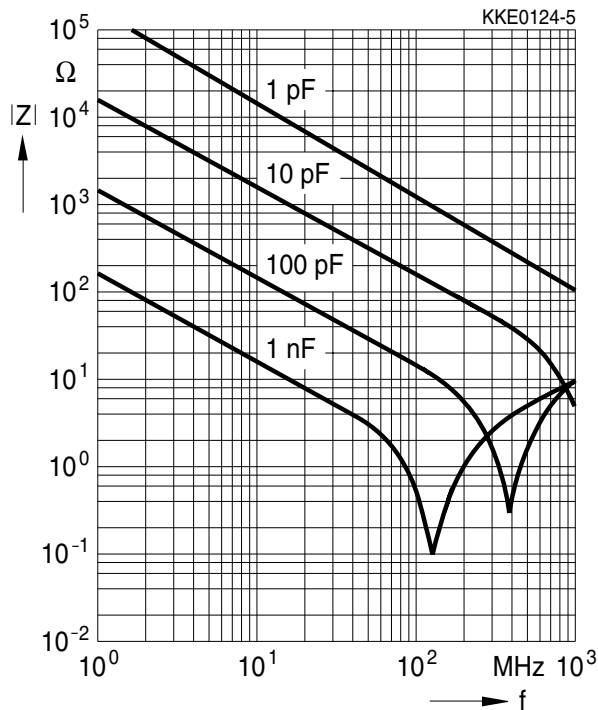
Capacitance change  $\Delta C/C_{25}$  versus temperature T (tolerance range  $\pm 0.2\%$ )



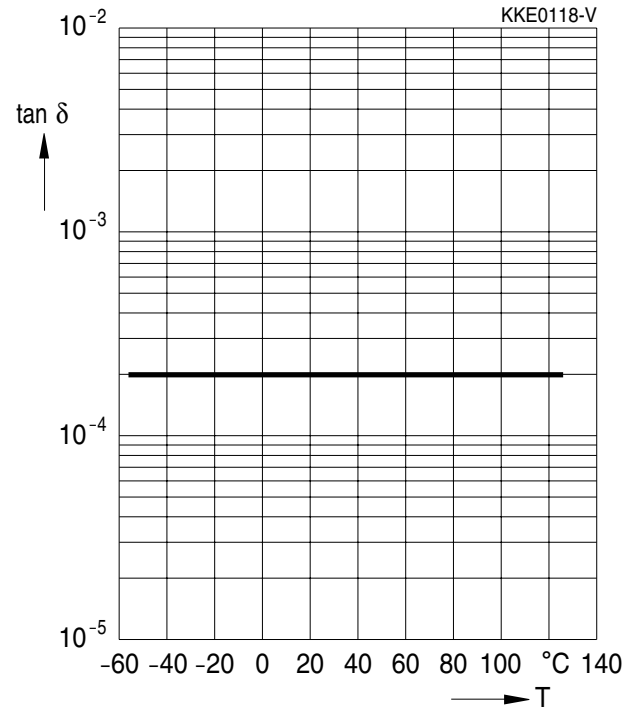
Capacitance change  $\Delta C/C_0$  versus superimposed DC voltage V



Impedance |Z| versus frequency f



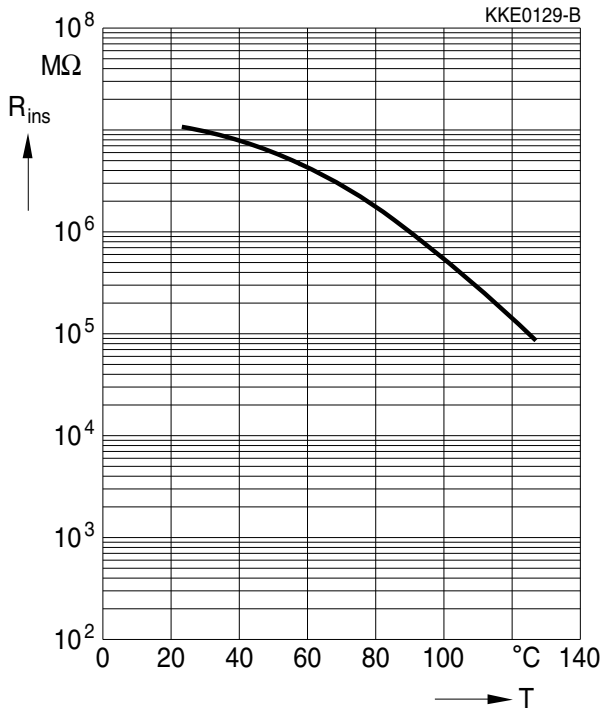
Dissipation factor  $\tan \delta$  versus temperature T



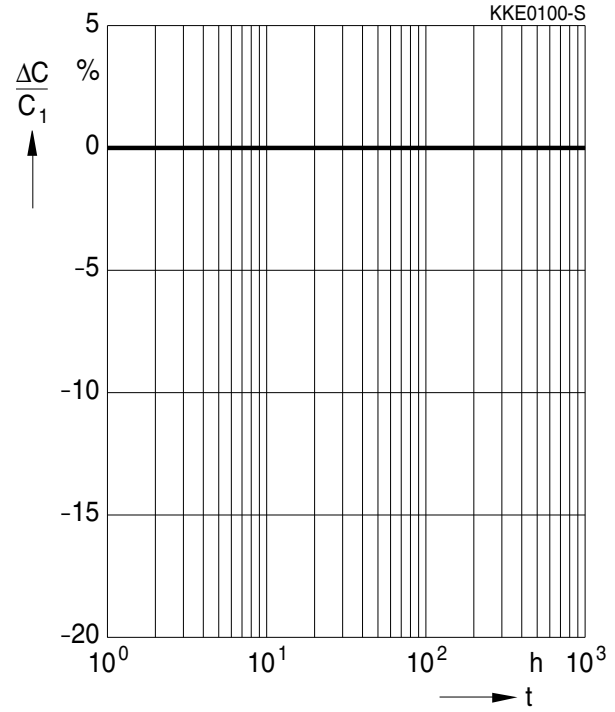
1) For more detailed information on frequency behavior and characteristics see [www.epcos.com/mlcc\\_impedance](http://www.epcos.com/mlcc_impedance).

Typical characteristics<sup>1)</sup>

Insulation resistance  $R_{ins}$  versus temperature T



Capacitance change  $\Delta C/C_1$  versus time t



1) For more detailed information on frequency behavior and characteristics see [www.epcos.com/mlcc\\_impedance](http://www.epcos.com/mlcc_impedance).

### Notes on the selection of ceramic capacitors

In the selection of ceramic capacitors, the following criteria must be considered:

1. Depending on the application, ceramic capacitors used to meet high quality requirements should at least satisfy the specifications to AEC-Q200. They must meet quality requirements going beyond this level in terms of ruggedness (e.g. mechanical, thermal or electrical) in the case of critical circuit configurations and applications (e.g. in safety-relevant applications such as ABS and airbag equipment or durable industrial goods).
2. At the connection to the battery or power supply (e.g. clamp 15 or 30 in the automobile) and at positions with stranding potential, to reduce the probability of short circuits following a fracture, two ceramic capacitors must be connected in series and/or a ceramic capacitor with integrated series circuit should be used. The MLSC from EPCOS contains such a series circuit in a single component.
3. Ceramic capacitors with the temperature characteristics Z5U and Y5V do not satisfy the requirements to AEC-Q200 and are mechanically and electrically less rugged than C0G or X7R/X8R ceramic capacitors. In applications that must satisfy high quality requirements, therefore, these capacitors should not be used as discrete components (see the chapter “Effects on mechanical, thermal and electrical stress”, point 1.4).
4. For ESD protection, preference should be given to the use of multilayer varistors (MLV) (see the chapter “Effects on mechanical, thermal and electrical stress”, point 1.4).
5. An application-specific derating or continuous operating voltage must be considered in order to cushion (unexpected) additional stresses (see the chapter “Reliability”).

### The following should be considered in circuit board design

1. If technically feasible in the application, preference should be given to components having an optimal geometrical design.
2. At least FR4 circuit board material should be used.
3. Geometrically optimal circuit boards should be used, ideally those that cannot be deformed.
4. Ceramic capacitors must always be placed a sufficient minimum distance from the edge of the circuit board. High bending forces may be exerted there when the panels are separated and during further processing of the board (such as when incorporating it into a housing).
5. Ceramic capacitors should always be placed parallel to the possible bending axis of the circuit board.
6. No screw connections should be used to fix the board or to connect several boards. Components should not be placed near screw holes. If screw connections are unavoidable, they must be cushioned (for instance by rubber pads).

**The following should be considered in the placement process**

1. Ensure correct positioning of the ceramic capacitor on the solder pad.
2. Caution when using casting, injection-molded and molding compounds and cleaning agents, as these may damage the capacitor.
3. Support the circuit board and reduce the placement forces.
4. A board should not be straightened (manually) if it has been distorted by soldering.
5. Separate panels with a peripheral saw, or better with a milling head (no dicing or breaking).
6. Caution in the subsequent placement of heavy or leaded components (e.g. transformers or snap-in components): danger of bending and fracture.
7. When testing, transporting, packing or incorporating the board, avoid any deformation of the board not to damage the components.
8. Avoid the use of excessive force when plugging a connector into a device soldered onto the board.
9. Ceramic capacitors must be soldered only by the mode (reflow or wave soldering) permissible for them (see the chapter "Soldering directions").
10. When soldering the most gentle solder profile feasible should be selected (heating time, peak temperature, cooling time) in order to avoid thermal stresses and damage.
11. Ensure the correct solder meniscus height and solder quantity.
12. Ensure correct dosing of the cement quantity.
13. Ceramic capacitors with an AgPd external termination are not suited for the lead-free solder process: they were developed only for conductive adhesion technology.

This listing does not claim to be complete, but merely reflects the experience of EPCOS AG.

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