

0.50, 1.00 and 1.25 mm pitch Flat Flexible Cables 100 micron conductors

Standard versions

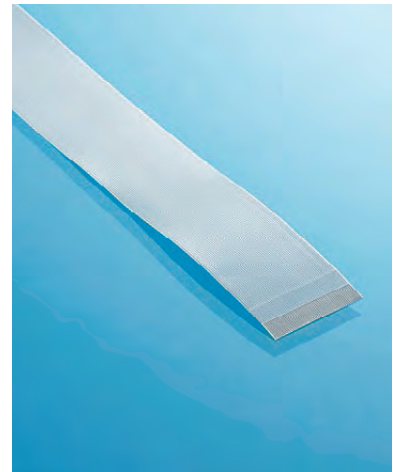
General characteristics

Temperature rating: up to 105°C.

Voltage rating: up to 60V AC.

Conductor

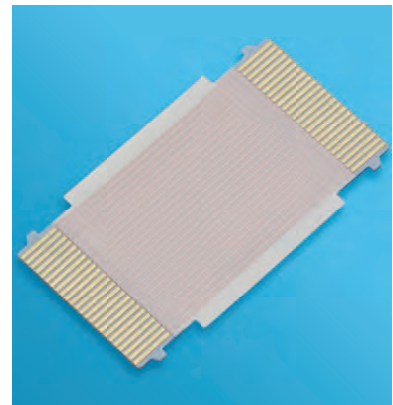
Pitch (mm)	Width (mm)	Max conductor resistance (Ω /km) at 20°C	Conductor thickness (mm)
0.50	0.30 \pm 0.02	730	0.10 \pm 0.015
1.00	0.70 \pm 0.03	300	0.10 \pm 0.015
1.25	0.80 \pm 0.03	280	0.10 \pm 0.015



0.50 MM PITCH STANDARD FLAT FLEXIBLE CABLE

Conductor plating

Tin	0.4 μ m mini
Gold	0.3 μ m Ni mini / 0.05 μ m Au



0.50 MM PUNCHED FLAT FLEXIBLE CABLE

Insulation

Polyester insulation with flame retardant adhesive.

White colour.

Connection schemes

With ZIF connectors

Reinforcement tape: Polyester K code.
Blue colour.



Hot bar soldering

Reinforcement tape: Polyimide H code.
Natural colour (amber).



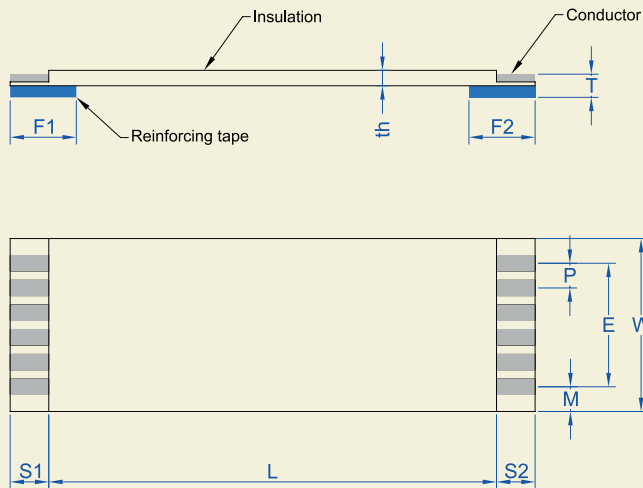
Manual soldering

Code for the end: T.
F1 ; F2 = 2.50 mm.



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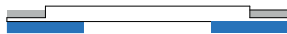
General drawing



Processing forms

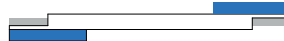
Type A

Reinforcements at both ends, on the same side.



Type D

Reinforcements at both ends, on opposing side.



Dimensions


Pitch: P (mm)	0.50 ± 0.05	1.00 ± 0.08	1.25 ± 0.10
Number of conductors: N	6 to 80	4 to 60	4 to 60
Span: E (mm)	$(N-1) \cdot 0.50 \pm 0.07$	$(N-1) \cdot 1.00 \pm 0.15$	$(N-1) \cdot 1.25 \pm 0.15$
Width: W (mm)	$(N+1) \cdot 0.50 \pm 0.06$	$(N+1) \cdot 1.00 \pm 0.10$	$(N+1) \cdot 1.25 \pm 0.15$
Margin: M (mm)	0.50 ± 0.12	1.00 ± 0.20	1.25 ± 0.20
Strip length: S1-S2 (mm)	2.00 to 10.0 ± 0.80 (standard value: 4 mm)		
Reinforcement length: F1-F2 (mm)	6.00 to 20.0 ± 2.00 (standard value: 8 mm)		
Insulated length: L (mm)	20 to 60 ± 2 61 to 100 ± 3 101 to 200 ± 4		201 to 3999 ± 5 4000 to 5999 ± 10 6000 to 9999 ± 15
Thickness at end of cable: T (mm)	0.30 ± 0.05 (only for ZIF connectors)		
Cable thickness: th (mm)	0.25 typical		

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Electrical properties

	Testing conditions	Pitch		
		0.50	1.00	1.25
Dielectric Test (V AC) - Min	Conductor to conductor, during 1 minute	200	400	500
Current rating (A) - Max	FFC at 23°C Allowable temperature rise: 40°C	0.55	1.25	1.40
Insulation resistance (MΩ.m min)	Conductor to conductor	10 at DC 200V	10 at DC 400V	10 at DC 500V
Continuity test	DC 3.0 V at 0.1mA	Passed	Passed	Passed
Impedance cond/cond balanced method (typical value)	FFC without shielding at 1MHz	130 Ω	120 Ω	130 Ω
Capacitance cond/cond balanced method (typical value)	FFC without shielding at 1KHz	62 pF/m	50 pF/m	30 pF/m

Other properties

	Testing conditions	Characteristics	
Heat resistance	136°C, 168 hours	Dielectric test Insulation resistance	Passed Passed
Thermal shock	(-55°C x 30 min → 25°C x 5 min → 85°C x 30 min → 25°C x 5 min) x 25 cycles	Dielectric test Insulation resistance	Passed Passed
Cold coiling	-40°C, 96 hours The sample is initially wound on a mandrel of 3 mm	At room temperature: Visual inspection Dielectric test Insulation resistance	Passed Passed Passed
Wear by abrasion	Test following EN3475-503 Weight: 500 g Speed: 60 cycles/min Abrasion tool: Ø = 0.50 mm	Dielectric test Insulation resistance: After 10 000 cycles	Passed
Flame resistance	UL 758	VW-1	Passed
Folding	The specimen shall be folded manually at 180°	Continuity after more than 20 times	Passed
Moisture resistance	60°C, 95% RH, 96 hours	Dielectric test Insulation resistance	Passed Passed
Flex-life (typical values)	speed 100 cycles /min Flex-life tests are performed at 23°C. 	Radius 10 mm	100 000 cycles